INTERMEDIATE POST TO BE LOCATED CENTRALLY

A = 1/4 FOR 2 POSTS
A = 1/8 FOR 3 POSTS

D = VARIABLE

L = VARIABLE

MASS CONCRETE FOOTINGS

LEVEL OF CARRIAGE WAY

REFER DRAWINGS 3403-9/P26 & P27

NOTE: ALL WELDS TO BE PAINTED COLD GALV.

WELDED LUG DETAIL

50.75 LONG MS CLEAT

50.75 LONG MS CLEAT

M20 CLEAT BOLT AND NUT

50.75 LONG MS CLEAT

STIFFENING CHANNELS

WHERE SIGN IS BRACKED BY 1.5 OR 2 STIFFENING CHANNELS RISE MELDED LUG BY 50

Galvanized pipe post & brace

Galvanized pipe cap

Galvanized pipe clamps

Pipe clamps

Welded lug

(Clear)